



Price Sheet

SS-425

Effective April 11, 2025 Supersedes SS-422

A Member of The Phoenix Forge Group

Phoenix/Capitol

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www.capitolcamco.com

www.phoenixforge.com

XH STAINLESS STEEL PIPE FITTINGS

Freight Allowance: Shipments F.O.B. Factory. Full freight allowed on shipments of \$4,000.00 net or more of Phoenix * Capitol * Camco product within the USA (Alaska and Hawaii excepted). Minimum invoice \$100.00 net. Terms 2% 10 days, net 30 days. ALL SHIPMENTS SUBJECT TO PRICE IN EFFECT AT TIME OF SHIPMENT. UPS Shipments \$7.00 Handling charge.

Phoenix * Capitol * Camco

FORGED/BAR STOCK CAST

Manufactured to MSS SP-114 Specifications

All Forged/Bar Stock Items Meet Class 1000 Requirements of MSS SP-114

Class 2000 Threaded Fittings 304 & 304-L

	Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
	90° ELBOWS		72.60	89.94	121.68	141.27	187.30	305.12	489.76	687.74	POA	POA
	TEES		93.85	120.61	154.94	175.58	242.48	408.97	680.94	945.02	POA	POA
	45° ELBOWS		151.43	189.57	189.57	208.97	249.00	435.14	582.77	671.34	POA	POA

Class 3000 Threaded Fittings 304 & 304-L

List Prices Each US \$

Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
90° ELBOWS	POA	86.69	117.32	136.27	180.60	289.05	455.68	639.51	848.96	4612.51	5504.43	
TEES	POA	116.30	149.43	169.31	233.81	387.41	632.41	879.28	1022.10	5317.42	6205.79	
45° ELBOWS	POA	182.84	182.84	182.84	240.07	412.25	551.98	624.30	783.43	POA		
CROSSES	POA	175.57	291.59	343.51	563.53	782.17	1192.37	1795.53			-	
ST. ELBOWS	POA	175.27	221.18	227.51	307.51	475.51						
COUPLINGS	43.35	30.87	35.95	43.35	57.84	97.98	237.25	277.99	366.14	848.35	1200.33	1976.16
REDUCING COUPLINGS		66.51	82.53	107.40	151.05	200.06	408.92	513.26	657.25	1830.88	2178.78	3080.87
HALF COUPLINGS	35.65	26.76	33.15	35.65	48.76	81.74	137.50	185.07	243.89	601.59	850.87	1361.40
CAPS	31.08	31.08	32.95	42.85	56.45	100.39	152.28	182.66	247.76	597.56	860.84	1907.79
UNIONS	233.54	233.78	249.99	249.99	306.42	471.87	871.26	983.12	1314.42	POA	POA	
HEX BUSHING		27.26	28.13	35.64	49.09	71.01	124.79	162.85	225.00			
SQ HD PLUGS	19.55	19.55	26.48	27.22	42.63	74.22	153.40	162.85	199.14	552.31	899.34	1670.55
HEX HD PLUGS	17.37	19.84	22.86	27.36	40.68	57.92	108.73	140.55	215.28			
RD HD PLUGS	45.88	45.88	45.88	38.98	45.88	69.47	POA	POA	POA			

Mill Test Reports Available at no charge, on-line at www.capitolcamco.com or www.phoenixforge.com. Please contact Customer Service if you need any assistance.

Class 6000 – Double Class 3000 List Price Class 6000 Plugs and Hex Bushings – Use Class 3000 List Price Class 6000 Unions – Price on Application Reducing Elbows and Tees – Add 100% to Largest Size List Price All XH Fittings are Dual Certified List Prices Each US \$

List Prices Each US \$

List Prices Each US \$

Class 2000 Threaded Fittings 316 & 316-L

Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
90° ELBOWS		90.59	105.83	137.21	168.01	249.95	453.37	521.55	887.35	POA	POA
TEES		115.17	140.16	175.22	216.68	330.93	536.02	768.65	1227.83	POA	POA
45° ELBOWS		191.64	191.64	191.64	216.31	326.44	466.14	638.56	781.12	POA	POA

Class 3000 Threaded Fittings 316 & 316-L

Size 1/8" 1/4" 3/8" 1/2" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 90° ELBOWS POA 102.60 125.38 237.99 443.31 503.49 857.84 1194.42 5284.92 6051.67 159.61 ___ 171.06 1498.59 5830.55 TEES POA 131.37 204.86 315.74 535.10 701.34 1120.19 6564.75 POA 241.73 241.73 241.73 311.82 711.75 947.56 POA 45° ELBOWS 435.28 553.60 ---CROSSES POA 216.86 314.92 434.14 656.06 926.65 1642.45 2468.89 ____ ------___ ST. ELBOWS POA 219.10 248.23 288.90 353.83 568.53 ------____ ____ ------38.65 54.81 COUPLINGS 32.03 36.06 80.57 134.98 302.50 352.56 487.63 1344.91 1820.03 3013.05 REDUCING 578.98 96.43 104.88 133.21 182.15 302.68 725.36 929.21 2446.49 3014.95 4553.72 ----COUPLINGS HALF COUPLINGS 30.30 30.30 41.09 45.32 65.10 94.98 192.10 245.97 347.39 832.36 1239.35 1958.48 CAPS 42.72 42.72 50.61 61.84 78.50 123.07 188.71 238.61 373.14 929.47 1160.71 1830.38 UNIONS 256.74 256.74 297.35 297.73 388.26 612.59 1069.97 1323.02 1682.12 POA POA 172.14 **HEX BUSHING** 31.16 32.77 44.86 60.77 94.43 203.76 289.41 ---___ ---SQ. HEAD PLUGS 97.34 183.10 252.72 21.97 22.45 29.77 32.92 53.40 193.80 ---------HEX HD PLUGS 22.33 22.45 27.94 33.95 51.02 80.11 150.69 196.06 280.43 ---------**RD HD PLUGS** 55.32 55.36 55.36 47.21 55.32 87.77 POA POA POA ---

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Class 6000 – Double Class 3000 List Price Class 6000 Plugs and Hex Bushings – Use Class 3000 List Price Class 6000 Unions – Price on Application Reducing Elbows and Tees – Add 100% to Largest Size List Price All XH Fittings are Dual Certified

Class 3000 Socket Weld Fittings 304 & 304L

For Schedule 40 or 80 Pipe

Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
90° ELBOWS	POA	73.95	96.21	100.33	120.86	182.28	317.62	385.80	622.65	2627.74	4129.77	
TEES	POA	97.46	116.35	142.89	164.93	221.82	393.94	563.82	854.97	3520.15	5084.00	
45° ELBOWS	POA	139.19	139.19	139.19	158.02	228.67	376.84	378.66	688.01	2889.38	4365.47	
CROSSES	POA	POA	POA	382.54	538.77	709.39	849.68	1157.86	1605.52			
COUPLINGS	POA	45.76	49.45	48.43	68.18	93.80	184.12	193.79	296.45	682.88	959.21	1503.82
RED. COUPLINGS		POA	POA	112.22	130.06	215.00	353.26	357.59	534.51	POA	POA	
INSERTS		POA	POA	68.90	74.99	89.22	151.68	162.44	234.01	POA	POA	POA
CAPS	POA	46.24	46.24	61.94	78.34	89.74	143.32	150.41	229.14	665.89	816.30	1324.20
UNIONS*	POA	249.99	249.99	249.99	306.42	471.89	871.26	982.56	1314.42	POA	POA	
RD. HD. SW PLUGS	POA	POA	POA	108.75	118.46	132.00	POA	181.66	196.05	POA	POA	POA

Class 3000 Socket Weld Fittings 316 & 316-L

For Schedule 40 or 80 Pipe

Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
90° ELBOWS	POA	90.59	105.83	127.41	168.01	238.61	425.14	480.34	817.32	3490.27	5045.55	
TEES	POA	123.13	150.17	167.24	206.84	315.89	502.71	707.91	1130.89	4045.00	5601.62	
45° ELBOWS	POA	182.89	182.89	182.89	202.80	305.97	437.18	491.11	732.57	3541.90	4682.21	
CROSSES	POA	POA	POA	459.42	626.76	822.49	899.39	1630.05	2343.58			
COUPLINGS	POA	59.18	82.74	67.11	87.64	124.72	238.09	315.82	431.29	918.64	1306.92	1995.97
RED. COUPLINGS		POA	POA	148.05	200.85	237.57	499.76	601.12	874.45	POA	POA	POA
INSERTS		POA	POA	79.04	94.15	137.01	201.91	254.28	369.53	POA	POA	POA
CAPS	POA	55.82	66.03	74.54	90.53	115.51	171.21	223.64	362.65	924.23	1109.49	1976.93
UNIONS*	POA	256.74	297.35	297.73	388.26	612.59	1069.97	1323.02	1682.12	POA	POA	
RD. HD. SW PLUGS				96.05	104.54	166.24		235.88	259.57			

Socket Weld Half Couplings Same Price as Socket Weld Full Couplings

* Class 6000 Unions – Price on Applications

Class 6000 - Double Class 3000 List price

All XH Fittings are Dual Certified

List Price Each US \$

List Price Each US \$

Warranty

ALL CAPITOL PRODUCTS ARE WARRANTEED TO BE FREE FROM MANUFACTURING DEFECTS AND ANY FOUND TO BE DEFECTIVE WILL BE REPLACED WITHOUT CHARGE PROVIDED (1) THE PRODUCT WAS USED AS RECOMMENDED AND IN ACCORDANCE WITH APPROVED INSTALLATION AND OPERAT-ING PRACTICES; (2) THAT ITS FAILURE RESULTED FROM A MANUFACTURING DEFECT AND NOT FROM DAMAGE DUE TO CORROSIVE, ABRASIVE, OR OTHER WEAR NORMALLY EXPECTED IN THE SERVICES INVOLVED. NO LABOR COST OR OTHER EXPENSE WILL BE ASSUMED.



The Phoenix Forge Group

Freight Terms: All shipments are F.O.B. plants in Pennsylvania and Louisiana. Our responsibility ceases after we make delivery to the carrier. Claims for damages, loss, or delay in transit should be made to the carrier. Full freight at the lowest published rate will be allowed on a single order to a single location in the Continental United States.

Freight Allowance: Shipments F.O.B. Factory. Full freight allowed on shipments

Of \$4,000.00 net or more of combined product within the USA (Alaska and Hawaii excepted).

ALL SHIPMENTS SUBJECT TO PRICE IN EFFECT AT TIME OF SHIPMENT.

UPS Shipments \$7.00 Handling charge.

Terms: 2% 10 days, net 30 days. Minimum Invoice Value: \$100.00 .

Restocking & Handling Charge: See Returned Parts Policy.

Phoenix

"Phoenix" as used throughout these terms and conditions means Phoenix Forging Company, Inc., and Capitol Manufacturing Company LLC. CAMCO[®] is a registered trademark of The Phoenix Forge Group.

Phoenix Terms & Conditions of Sale as outlined on acknowledgements and bid proposals govern all material transactions.

Returned Parts

Phoenix reserves the right to decline the return of material. We must issue a written return goods authorization and instructions (RGA) prior to the return of any material. A handling and restocking charge of 25% will be applicable to any authorized returned material. Authorization for the return of material more than 60 days old must be reviewed on an individual basis. Terms and conditions for the return of authorized material will be issued at the time of approval.

Nonconforming Parts

Phoenix reserves the right to replace, repair, or authorize the return of any material not in accordance with agreed upon and published manufacturing practices. Phoenix will only be responsible to the value of the nonconforming material.

Entire Agreement

This Contract contains the entire agreement between the parties and supercedes all prior agreements and representations, written and oral. Phoenix's acceptance of, or acquiescence in, a course of performance by Buyer shall not be relevant or admissible to determine the meaning of this Contract, even if Phoenix had knowledge of the nature of the performance and an opportunity to make objection. No changes, additions, or deletions shall incorporate the Terms and Conditions listed herein. Phoenix shall not be bound by any additional provisions or provisions at variance herewith that may appear in Buyer's purchase order(s) or acknowledgement(s) unless such provision is expressly agreed to in writing by Phoenix.

Limited Warranty

Phoenix warrants materials sold to be free from defects in workmanship for a period of one (1) year from the date of sale. Phoenix will, at its option, repair or replace any defective materials if reported in writing to Phoenix so that such writing is received within one (1) year after the date of sale. Such limited warranty shall be Phoenix's only obligation with respect to the materials sold hereunder. Phoenix specifically disclaims and buyer specifically waives any other express implied warranties, including any warranty of merchantability, warranty of fitness for a particular purpose, or warranties against latent defects or redhibitory vices. Buyer agrees that Phoenix is not liable for any claims, demands, or other liabilities whatsoever arising out of this Contract, including claims related to the sale, resale, timeliness of delivery, the delivery itself, or the assembly of materials, whether any of the foregoing are based in contract, tort, (including negligence or strict liability) or otherwise, and Buyer agrees to defend and hold Phoenix harmless from any such claims, demands, or liabilities. Buyer specifically waives any remedy or right of revocation of acceptance, rescission, or redhibition. Buyer specifically waives any right to recover any special, indirect, incidental, or consequential damages, lost profits, or damages from loss of use in connection with this sale. The foregoing waivers and disclaimers shall be considered a material and integral part of any sale between the parties.

Freight, Sales Taxes

Unless specifically set forth herein, the price for the goods does not include freight or delivery, neither does it include any sales taxes. Buyer agrees to remain responsible for any sales taxes which are not collected by Phoenix at the time of sale.

Payment

If Phoenix extends credit to Buyer, payment shall be due thirty days after the invoice date. Buyer agrees that all past due sums shall accrue interest at eighteen percent per annum. Should Phoenix institute legal action to collect any sums due to Phoenix, Buyer agrees to pay all costs of collection including attorney's fees of at least ten percent of the amount due.

Severability

Should any provision of the Contract be enforceable or ruled invalid under the law, the remainder of this Contract shall nonetheless remain valid.