



Commanding a Higher StandardSM

THE PHOENIX FORGE GROUP

1020 MACARTHUR ROAD, READING, PA 19605-9404
(610) 374-3117 • FAX: (610) 374-5211
www.phoenixforge.com

PRODUCT SPECIFICATION BULLETIN

CERTIFICATION OF COMPLIANCE

PIPE PLUGS - COUNTERSUNK

We hereby certify that the 1/8" through 1" countersunk pipe plugs supplied by Capitol Manufacturing, conform to the dimensional requirements of SAE J531. We further certify that the 1-1/4" through 2" countersunk pipe plugs supplied by Capitol Manufacturing conform to the dimensional requirements of ASME B16.14.

The raw material used to make these plugs conform to the chemical and mechanical requirements of AISI C1008 – C1010 for sizes 1/8" through 1-1/4" and AISI C12L14 for sizes 1-1/2" and 2". The threads of these plugs conform to the NPTF thread tolerances specified in ASME B1.20.3. Countersunk plugs are supplied either black or galvanized. Black plugs will be raw black with a rust inhibitor applied and galvanized plugs are electro zinc plated in accordance with ASTM B633, Type III, SC2.

Bulletin: B-13.00 Rev. 4 Date: 08/01/11 Approved: Guy Cuccio Title: Technical Services Mgr.

CAPITOL
manufacturing
Crowley, LA, USA

CAMCO
Fittings
Crowley, LA, USA

CapProducts Ltd
Vanastara, ON, Canada

CONDUIT
pipe products, co.
West Jefferson, OH, USA

