



Commanding a Higher Standard<sup>SM</sup>

## THE PHOENIX FORGE GROUP

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### PRODUCT SPECIFICATION BULLETIN

#### CERTIFICATE of COMPLIANCE

#### **SWAGE NIPPLES and BULL PLUGS – LOW TEMPERATURE STEEL ASTM A420 WPL6**

We hereby certify that the carbon steel swage nipples and bull plugs manufactured by Capitol Manufacturing conform to the chemical and mechanical requirements of ASTM/ASME A/SA420 Grade WPL6. These products conform to the applicable metallurgical and hardness requirements of requirements of NACE MR0175, NACE MR0103, and ISO 15156 and do not exceed a Rockwell hardness of C-22 or a Brinnell hardness of 197 HBW maximum.

These products conform to MSS SP-95 and the applicable requirements of CSA-51, ASME B31.1, B31.3, and ASME Section VIII, Division 1 Boiler and Pressure Vessel Codes. These products are made from seamless materials only and are not of welded construction.

The threads are manufactured and inspected in accordance with the ASME B1.20.1 pipe thread standard. The dimensions of these fittings conform to the requirements of MSS-SP95. The end wall thickness of the bull plugs manufactured by Capitol Manufacturing is equal to or greater than, the minimum L2 internal thread length requirements of ASME B1.20.1. We further certify that these swage nipples and bull plugs are manufactured and inspected in the United States of America.

These products are produced in accordance with the Capitol Manufacturing ISO 9001:2008 Certified Quality System Program. These products are inspected by independent quality control personnel conforming to the requirements of EN 10204 Section 3.1B. These products were not exposed to mercury or any other metal alloy that is liquid at ambient temperatures during processing or while in our possession.

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